

DART AEROSPACE LTD	Work Order:	18755
Description: Strut	Part Number:	D2810-3
Drawing: D2810 Rev.A1 D2727 Rev. A1	Qty:	9

PP 03.01.27

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	KJ	03.01.27	9
2	METAL	Punch 304/316 SS Seamless Tubing, $\frac{1}{2}$ " O.D. x 0.035" wall to length as per Dwg. D2810 and spec. control Dwg. D2727 using Jig DT 8012 Batch M11977 M12095 M9379			
3	METAL	Deburr & Polish, Tumble as required to remove rough edges and produce shiny finish		SB	02.01.27 9
4	QC	Inspect Level 5	KJ	03.01.27	9
5	STORES	Identify and Stock	KJ	03.01.27	9
6	EXPEDITING	Inspect Level 21 Close W/O Cost / Part 9.90 suc 03/01/28 (9) 9.90	KA	03.01.28	-

PTO

Rev	Date	Change	Revised By	Approved
A	01.01.31	New Issue	EC	
B	02.06.24	Add Polish	KJ RF	

RELEASED
02/06/27 RF

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector
03-01-27	3	Powder Coat green sanditec as per QSI 4.3.5.8			BB	03-01-27	9	BB 03-01-27	BB 03-01-27
								BB 03-01-28	

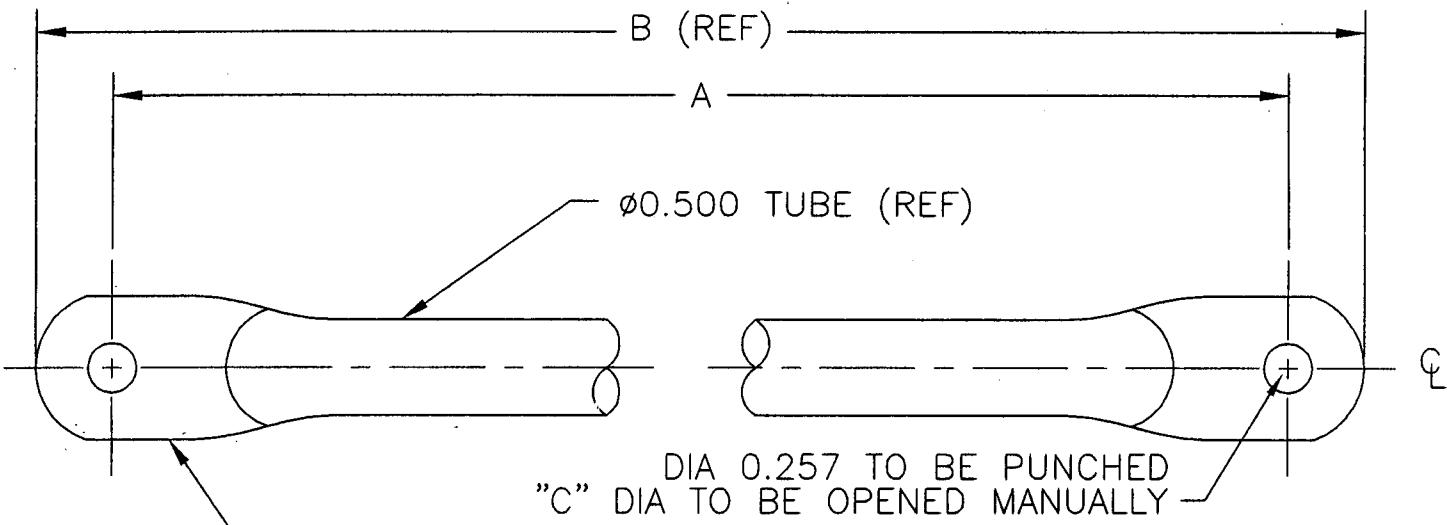
NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
03-01-27	2	No $\frac{1}{2}$ 00 035" SS tubing left in stock	Initial BB	Use $\frac{1}{2}$ 00 019" wall SS tubing	BB 03-01-27	BB 03-01-27	BB 03-01-27	BB 03-01-27	BB 03-01-27

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2810
DATE		REV. A
00.11.08		SHEET 1 OF 1
		SCALE
		NTS
A	00.11.08	NEW ISSUE
A1	02.03.26	ADD FINISH
N/A 02.06.27		
TP		

RELEASED
00.11.13



PUNCH ENDS PER
SPEC CONTROL
DRAWING D2727

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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 18755

PART #	A	B	C
D2810-1	25.33	26.13	N/A
D2810-3	24.60	25.40	N/A

MATERIAL: AISI 304/316 STAINLESS STEEL TUBE, Ø0.500 x 0.035 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

FINISH: ~~POWDER COAT WHITE (4.3.5.2) OR GREY (4.3.5.5) OR BLACK SANDTEX (4.3.5.7)~~
~~OR GREEN (4.3.5.8) PER DART QSI 005 4.3, TO MATCH REST OF ASSEMBLY~~ TP

DART

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>DMY</i>	APPROVED <i>CA</i>	DRAWING NO. D2727
DATE 97.11.24		REV. A SHEET 1 OF 1
		TITLE PUNCH DT8012 SPEC CONTROL
		SCALE 2:1
A	97.11.24	NEW ISSUE
A1	<i>#CP 01.12.20</i>	ADD TOLERANCE NOTE

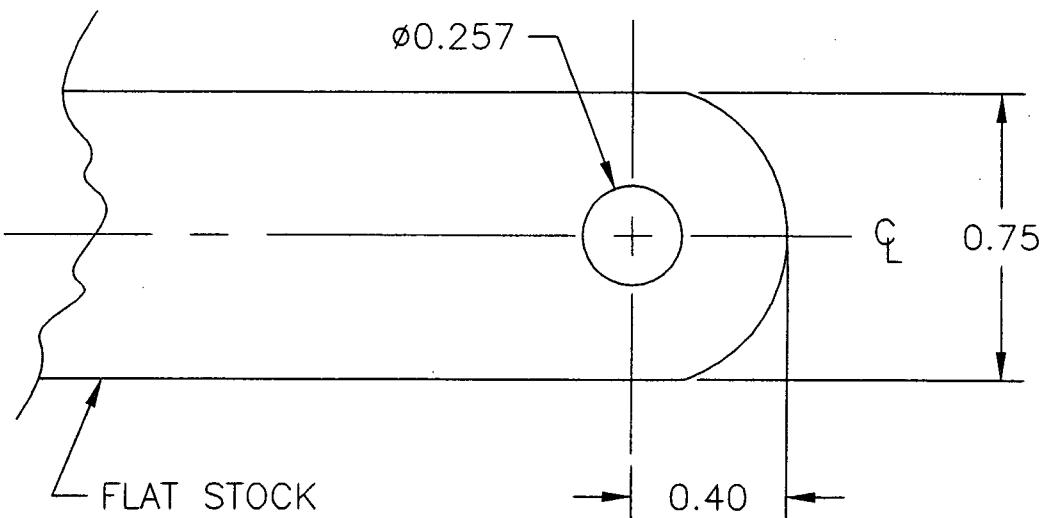
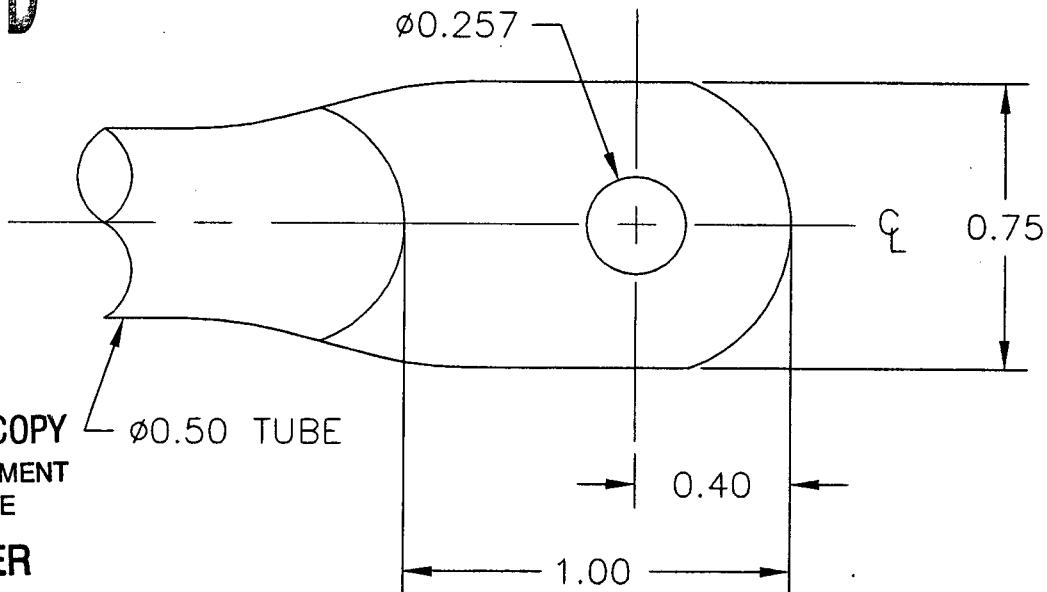
SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
98/03/06 KE

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WORK ORDER
NO. 18755



NOTE: TOLERANCES ARE PER DART QSI 01B UNLESS OTHERWISE NOTED.

A1

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 24, 2003
01:43 pm

Work Order No : 0018755
 Project Name : D2810-3
 Project For : WK305
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2810-3
 Description : Strut
 Manufactured : Yes
 Amount Req'd : 9
 Amount Done : 0
 Start Date : 01-24-03
 Est Finish Date : 01-28-03
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Testing Hours	0.00	0.00	0.00		
Testing Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00	0.00	0.00
OverHead Cost	0.00	0.00	0.00	0.00	0.00
SubContract Hours	0.00	0.00	0.00	0.00	0.00
SubContract	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00